

 POLYGROUP

GAMAFLOP FULL STEEL

POLYGROUP ACCESS FLOOR **GAMAFLOR FULL STEEL**

Founded in 1975, Polygroup has wide experience in the raised access floor sector, positioning us as a reference in the market. Throughout our history, we have expanded our global presence, and are currently present in projects all over the world. This extensive experience translates into access floor solutions of the highest quality such as the GAMAFLOR FULL STEEL systems.

These raised access floor systems are characterised by the fact that they are ideal for high-traffic buildings. While maintaining the high-performance technical characteristics, they require a flooring designed to withstand high workloads. Complying with the current European UNE standards, as well as the American ASTM standards, GAMAFLOR FULL STEEL systems meet the most rigorous quality standards without allowing the technical qualities to compromise the aesthetics of an attractive product.





GAMAFLOR FULL STEEL WITHOUT COVERING

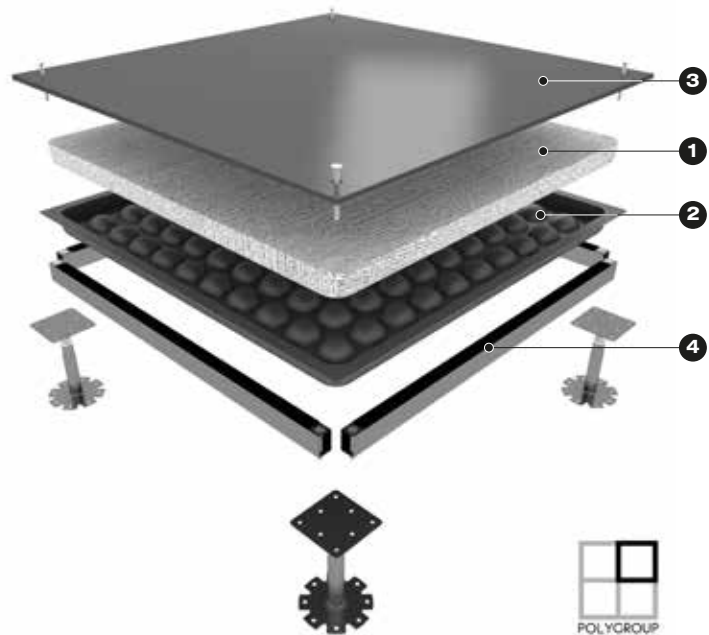
GAMAFLOR FULL STEEL WITHOUT COVERING

GAMAFLOR FULL STEEL raised access floor systems are designed to withstand high loads **for modular construction and technological and tertiary buildings**.

These systems are made of encapsulated steel panels and injected **with lightened cement**, have maximum fire resistance and a 0% moisture absorption level



Loose lay covering after installation of the system



① CORE

High density injected lightened cement compact (1.250 Kg/m^3 ; $\pm 10\%$ in accordance with international standards) with a thickness of 34 mm.

② REINFORCED BOTTOM STEEL

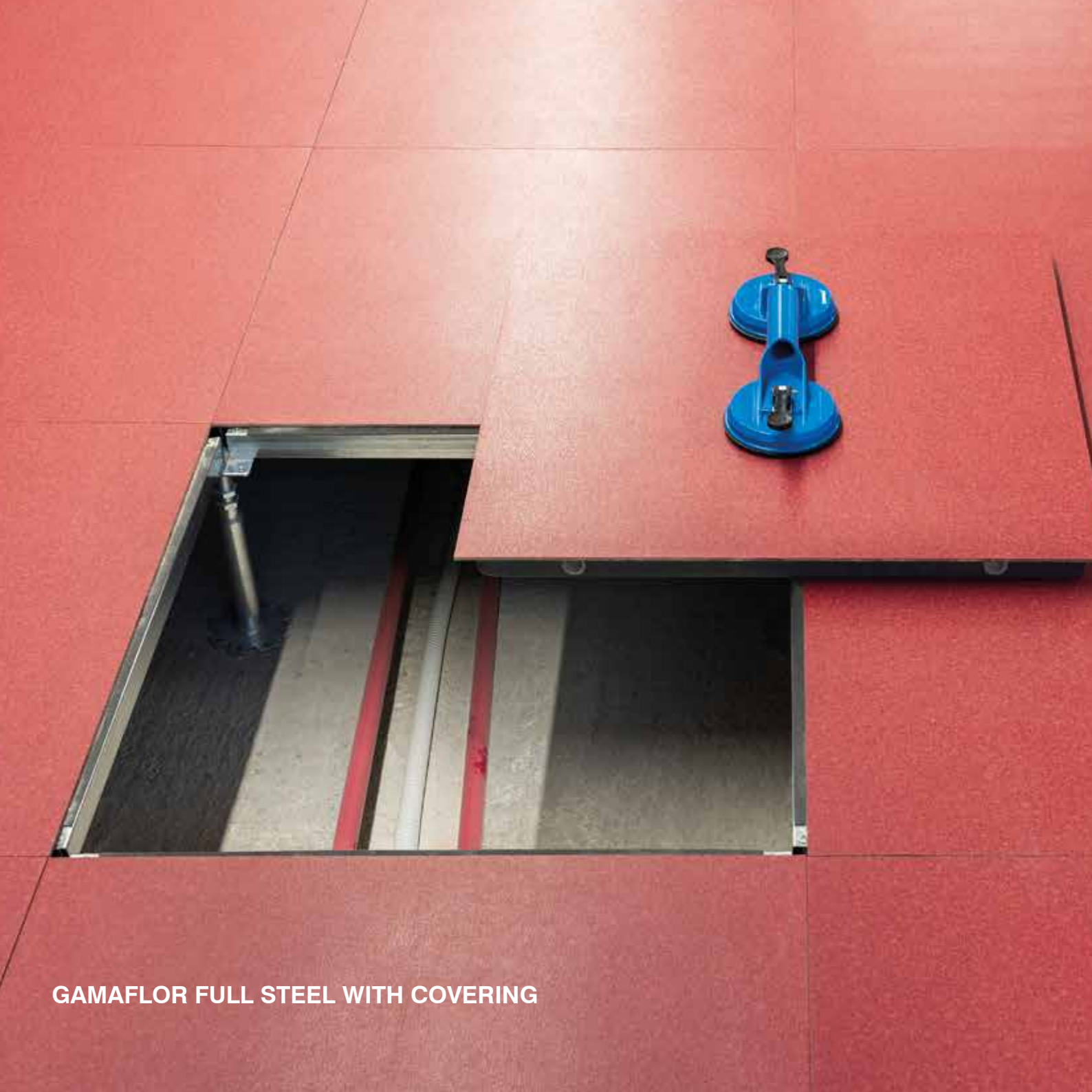
Thermoforming steel tray with 64 concave cavities, perimeter reinforcing rib and protective epoxy paint finish. Thicknesses between 0.70 mm and 2 mm.

③ REINFORCED TOP STEEL

Smooth steel sheet and finished with protective epoxy paint. Thicknesses between 0.70 mm and 2.00 mm.

④ STRUCTURE

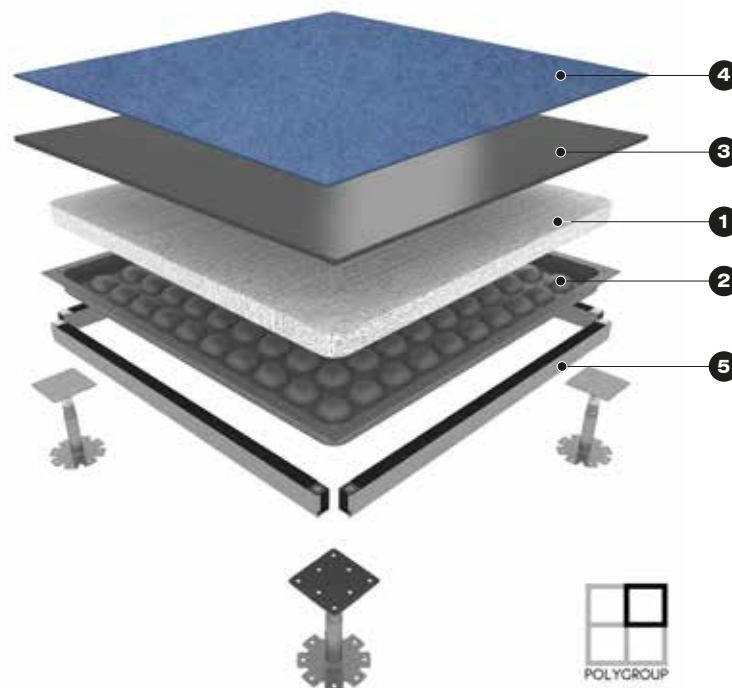
Solid steel structure consisting of height-adjustable pedestals and bolted stringers.



GAMAFLOR FULL STEEL WITH COVERING

GAMAFLOR FULL STEEL WITH COVERING

The raised access floor systems GAMAFLOR FULL STEEL WITH COVERING maintain all the properties of the conventional system while providing full accessibility and high aesthetics in the space of use.



① CORE

High density injected lightened cement compact (1.250 Kg/m^3 ; $\pm 10\%$ in accordance with international standards) with a thickness of 34 mm.

② REINFORCED BOTTOM STEEL

Thermoforming steel tray with 64 concave cavities, perimeter reinforcing rib and protective epoxy paint finish. Thicknesses between 0.70 mm and 2 mm.

③ REINFORCED TOP STEEL

Smooth steel sheet and protective epoxy paint finish. Thicknesses between 0.70 mm and 2.00 mm.

④ COVERING

Synthetic or natural decorative covering integrated in each panel.

⑤ STRUCTURE

Solid steel structure consisting of height-adjustable pedestals and stringers.

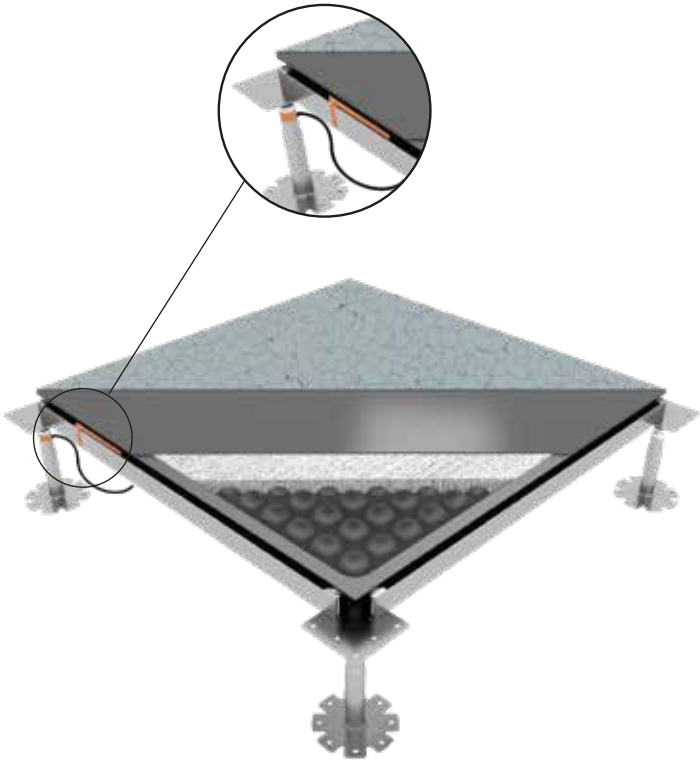


GAMAFLOR FULL STEEL CONDUCTIVE

GAMAFLOR FULL STEEL CONDUCTIVE & ESD

GAMAFLOR FULL STEEL CONDUCTIVE raised access floor systems have been specially designed to **improve electrostatic charges in the space and protect electronic components** by helping to conduct free electrostatic electricity found in the environment.

These systems are made up of specific technical coverings, which, together with conductive elements such as copper, help to divert these charges through the earthing system.

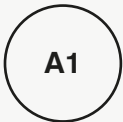


Gamaflor FULL STEEL CONDUCTIVE



UNE-EN 1081

**Conductive
System**



UNE-EN 13501-1:2002

**Classification
fire**



UNE-EN 1815

ESD System



Low electrical resistance



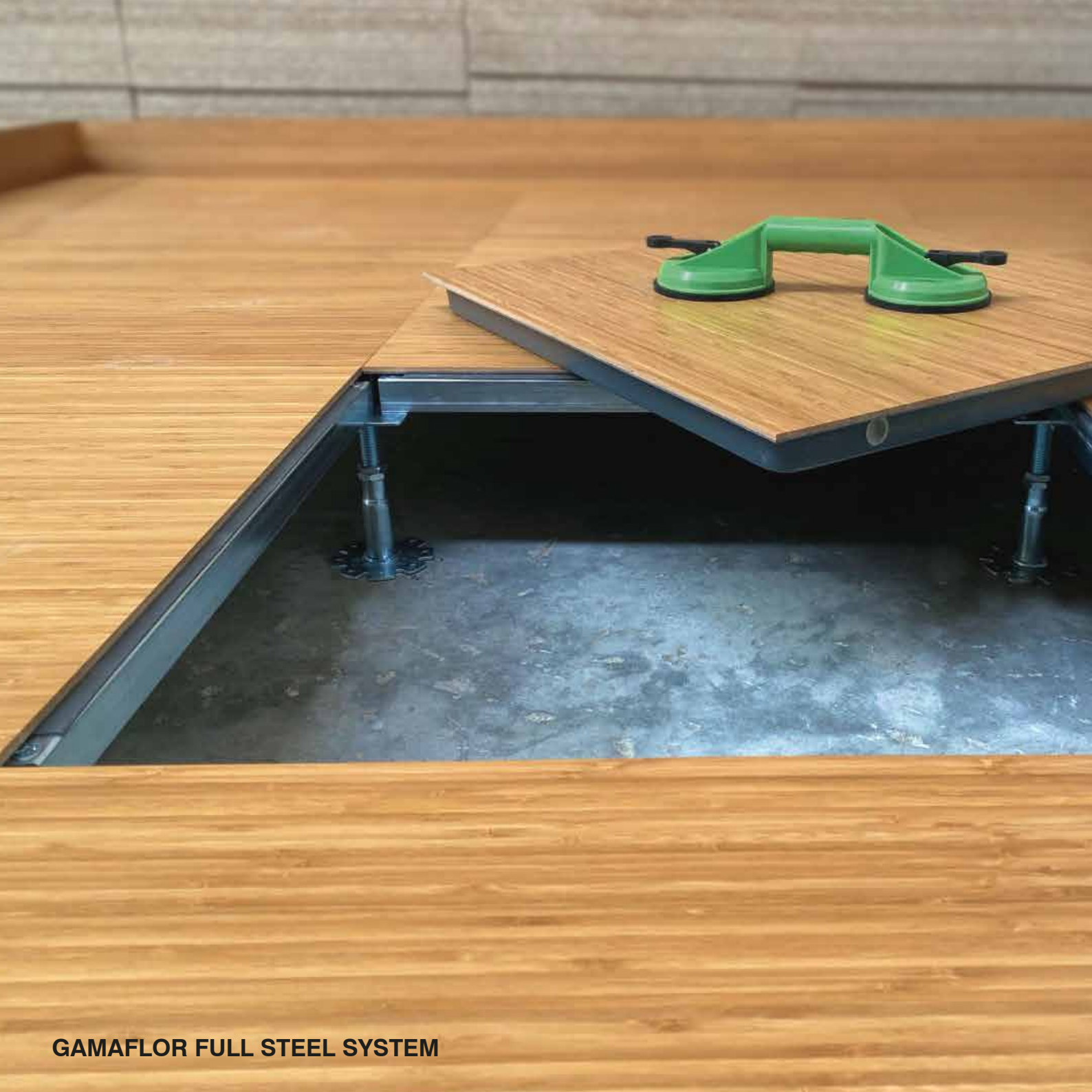
Recommended Data Centre



Electrostatic conduction



Different colours



GAMAFLOR FULL STEEL SYSTEM

GAMAFLOR FULL STEEL SYSTEM

GAMAFLOR FULL STEEL raised access floor systems, consisting of stringers and pedestals, have been designed and developed to achieve evenly distributed **load resistances of up to 5000 kg/m²**.

These systems are manufactured with different steel thicknesses according to the loads to be carried by the system.



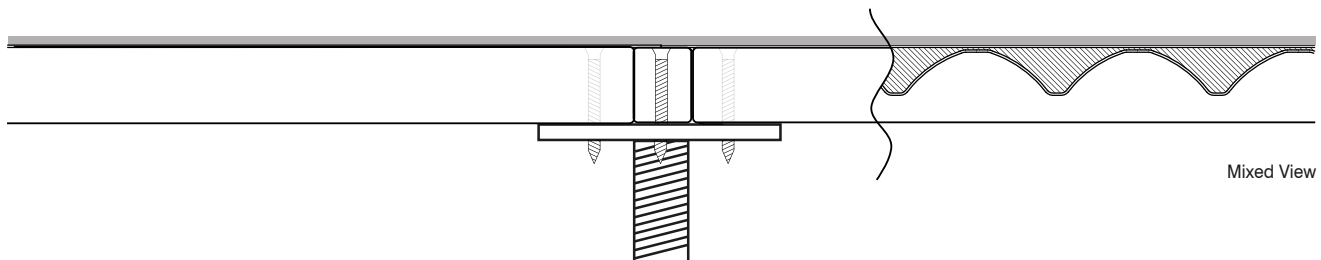
High loads



Modularity

WITH STRINGERS

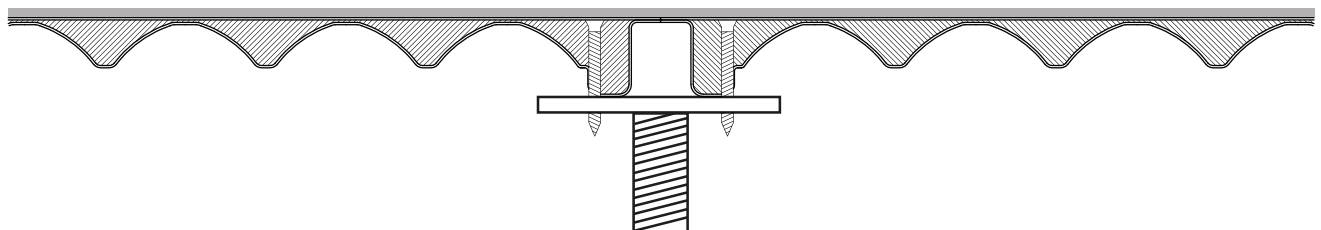
This system consists of the **mechanical fixing of pedestals and stringers** by means of FS45 screws. In this way the FULL STEEL panel is supported on the steel structure providing maximum stability, each panel being independent of the others. It is required for all panels with covering bonded on factory.



Mixed View

WITHOUT STRINGERS

This system consists of **mechanically fixing of panel to the pedestal** by means of an FS45 screw. In this way, the FULL STEEL panel is bolted on the steel structure, providing maximum stability and support. This type of fixing avoids having to use stringers up to a height of 450 mm, as the side of the tile itself acts as a perimeter reinforcement. This system is used for tiles that are not factory covered.





ACCESS FLOORS

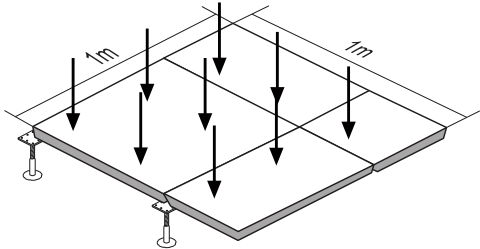
GAMAFLOR FULL STEEL

TECHNICAL INFORMATION

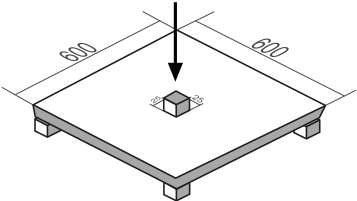
At POLYGROUP we are aware of the importance of complying with industry requirements, and our solutions are based on European and American standards. All our different solutions are certified by means of tests under the **UNE-EN 12825:2002** (Classification), **UNE-EN 13501** (Fire), **UNE-EN ISO 10848** (Acoustics) and **ASTM-CISCA** standards, among others.

| | | Full Steel LIGHT | Full Steel HEAVY MEDIUM | Full Steel HEAVY | Full Steel EXTRAHEAVY | Full Steel EH 2000 | Full Steel BOMBARDIER | Full Steel CENTURION |
|---|---------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|
| Dimensions | (mm) | 600 x 600 | 600 x 600 | 600 x 600 | 600 x 600 | 600 x 600 | 600 x 600 | 600 x 600 |
| Steel thickness | (mm) | 0,7 | 0,9 | 1,0 | 1,2 | 1,5 | 2,0 | 1,9 |
| | | 0,7 | 0,9 | 1,2 | 1,4 | 2,0 | 1,8 | 2,5 |
| Panel weight * | (kg) | 14,15 | 16,50 | 16,70 | 18,50 | 21,80 | 21,90 | 23,15 |
| Fire resistance <small>UNE-EN 13501-1:2002</small> | | A1 | A1 | A1 | A1 | A1 | A1 | A1 |
| Distributed load | (kN/m²) | 25,50 | 41,00 | 41,00 | 41,00 | 50,00 | 50,00 | 50,00 |
| Max. Point load <small>UNE-EN 12825 / ASTM-CISCA</small> | (kN) | >10kN / 11,50kN | >12kN / 19,91kN | >12kN / 21,91kN | >12kN / 24,23kN | >12kN / 26,75kN | >12kN / 31,50kN | >12kN / 44,90kN |
| Concentrated load <small>UNE-EN 12825 / ASTM-CISCA</small> | (kN) | 3,70 | 4,50 | 5,78 | 6,70 | 8,95 | 11,12 | 13,40 |
| Electrical resistance | (Ω) | > 10 ⁹ | > 10 ⁹ | > 10 ⁹ | > 10 ⁹ | > 10 ⁹ | > 10 ⁹ | > 10 ⁹ |
| Electrical resistance conductive system | (Ω) | 10 [^] 4 a 10 [^] 6 | 10 [^] 4 a 10 [^] 6 | 10 [^] 4 a 10 [^] 6 | 10 [^] 4 a 10 [^] 6 | 10 [^] 4 a 10 [^] 6 | 10 [^] 4 a 10 [^] 6 | 10 [^] 4 a 10 [^] 6 |

*Without covering



Distributed Load



Point Load



Acoustic Properties



Fire Rating

GAMAFLOR FS TH / VF

The GAMAFLOR TH / VF structure consists of galvanised steel pedestals and stringers fixed together as a complete system where each part plays a key role in the proper functioning of the whole.

The structure has been designed to ensure the **stability** of the raised floor as well as its **elevation and accessibility**.

① FULL STEEL PANEL

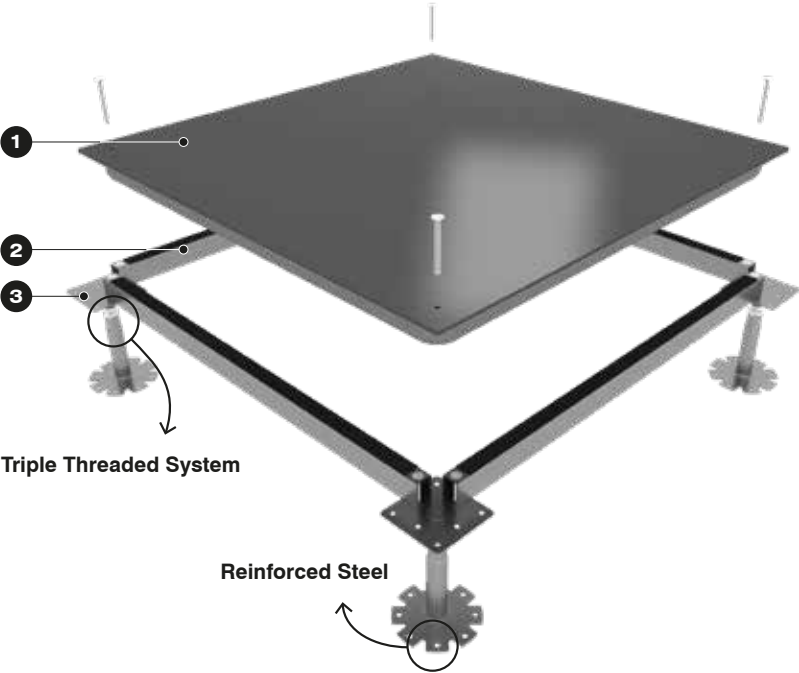
Access floor panels in any of the available formats and coverings.

② FS-550 STRINGER

Made of 1 mm thick galvanised steel, these are connected to the pedestal by means of a bolted system to ensure their stability.

③ PEDESTAL TH / VF

Made of steel, they are made up of two threaded parts that allow adjustment of the height and are secured with a double locking nut.



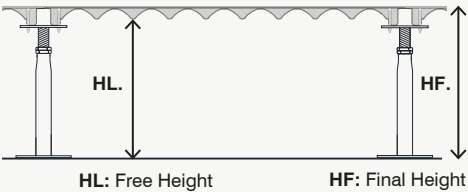
Triple Threaded System

Reinforced Steel

Range of heights

| | HL. MIN | HL. MAX |
|-----------------|---------|---------|
| TH 35 / VF 55 | 55 | 80 |
| TH 55 / VF 55 | 75 | 100 |
| TH 80 / VF 55 | 100 | 125 |
| TH 80 / VF 120 | 120 | 190 |
| TH 170 / VF 120 | 190 | 280 |
| TH 170 / VF 260 | 260 | 415 |
| TH 390 / VF 260 | 410 | 635 |
| TH 390 / VF 390 | 410 | 765 |
| TH 390 / VF 450 | 450 | 825 |
| TH 600 / VF 260 | 620 | 845 |
| TH 600 / VF 390 | 620 | 970 |
| TH 600 / VF 450 | 620 | 1000 |

other configurations under requirement



GAMAFLOR STRUCTURES

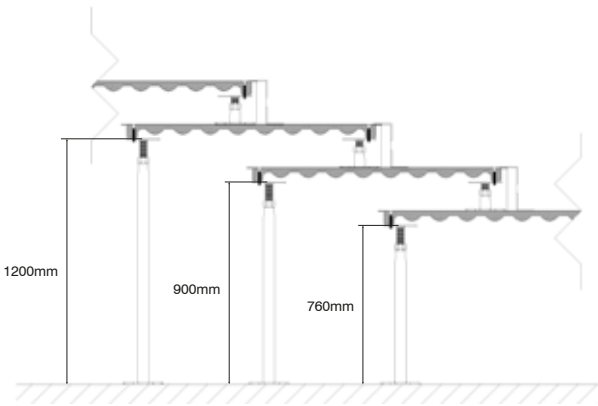
STEEL

| GAMAFLOR STRUCTURE | |
|--|------------------|
| Steel thickness | 2.5 and 3.0 (mm) |
| Metric threaded rod (DIN-975) | M-18 |
| Vertical load at the centre | 9000 kg (90 kN) |
| Lateral axial load | 125 kg (12.5 N) |
| Electrical resistance | 2.0 Ω |
| Melting point | 1400-1500 (°C) |
| Reaction to fire (UNE-EN 13501-1:2007) | A1 |
| Protection | Galvanized |
| FS-550 STRINGER | |
| Thickness | 1.0 mm |

We also have raised access floor systems designed for **heights over 1m**, ideal for auditoriums and amphitheatres.

GAMAFLOR BTH

The GAMAFLOR BTH structure maintains the same technical specifications as the traditional structure, increasing the robustness of each pedestal by increasing the dimensions of its base (100x100 mm).



GAMAFLOR ATH

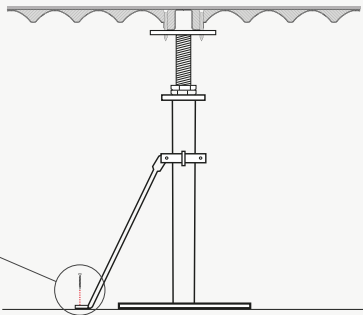
The GAMAFLOR ATH structure has been specially designed to comply with the **strictest height and strength requirements**. This structure maintains the same properties as a traditional structure and also guarantees its performance in extreme conditions, arising from height, seismic activity, lateral forces and high loads.

Application: heights between 800 mm and 2000 mm.
Greater than 2000 mm. under requirement.

Structure designed for seismic zones

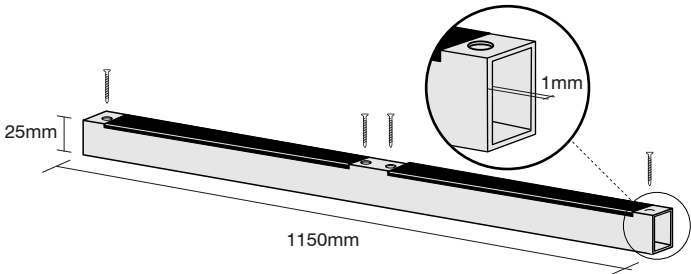


ANCHORING SYSTEM
Mechanical fixing by bolting to the base slab. Option to anchor one or two legs.



GAMAFLOR TUBULAR REINFORCEMENT FS-1150

The FS-1150 stringer is a double stringer that provides a solution to the creation of plenum spaces of more than 600 mm, in which 2 tiles are positioned to obtain spaces of up to 1200 mm. It is also suitable for wall and termination joints.



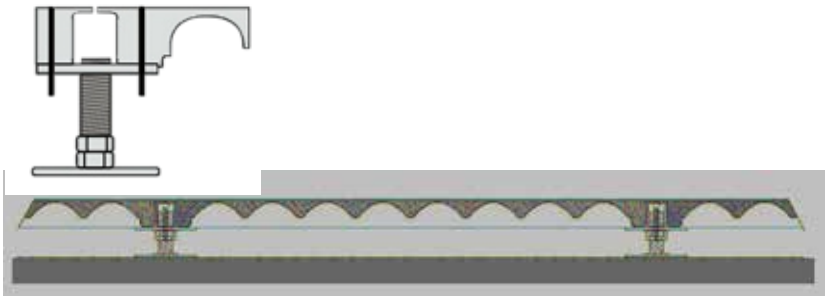
The FS-1150 stringers are installed on a tubular solution that allows the creation of spaces between pedestals in the plenum of up to 1200 mm, providing an integral reinforcement to the system.

GAMAFLOR FULL STEEL LOW PROFILE

Minimum height system (VF55/VFO)

This is a new pedestal system that can be used in the GAMAFLOR FULL STEEL WITHOUT / WITH COVERING systems with or without stringers, achieving final heights of 50/55 mm from the base screed to the walkable floor, leaving a free space of 20 mm.

It is ideal for the refurbishment of older buildings due to the limited height constraints, and in smart buildings and modern skyscrapers as it allows for an increase in the number of office floors.



ACCESSORIES

POLYGROUP offers customers a wide range of accessories for GAMAFLOR FULL STEEL raised access floors, to allow them to choose **complete systems** or provide **specific functions** for different spaces.

- | | | |
|----------------|------------------|-------------------------|
| Ramps | Partition floor | Skirting boards |
| Air diffusers | Electrical boxes | Suction cups for panels |
| Cable grommets | Steps | |





GAMAFLO FULL STEEL COVERINGS

COVERINGS

The different coverings of the GAMAFLOR FULL STEEL raised access floor systems meet the specific needs of each building, both aesthetically and in terms of performance. They provide the system with **100% accessibility and facilitate the maintenance and use of the raised floor systems**. A wide variety of factory-finished coverings can be found on the panels.

High-pressure vinyl / HPV Lider

Conductive vinyl / Conductile Super-Or

Natural wood

Ceramic

Granite

Rubber

Carpet

Linoleum

PVC anti-slip / Lider Extranovo



HPV lider finish



Granite finish



Ceramic finish

ACOUSTICS

GAMAFLOR FULL STEEL systems comply with all acoustic requirements regulated by the UNE-EN ISO 10140 and UNE-EN ISO 10848 standards in terms of airborne and impact sound transmission, **reducing it thanks to the use of coverings** on the raised access flooring.

Acoustic values (100 Hz to 5000 Hz)

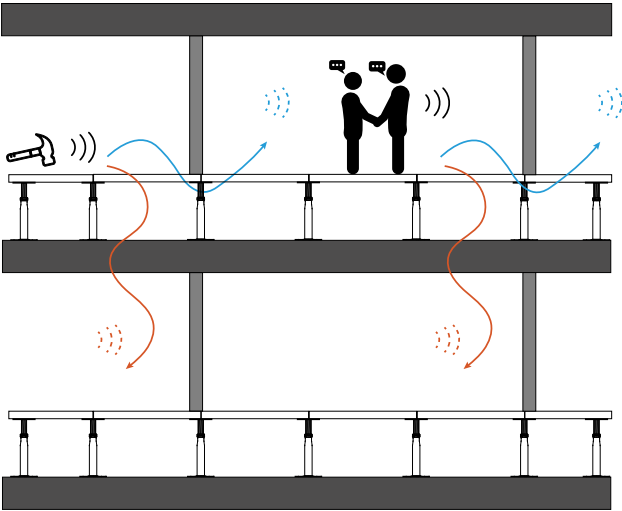
GAMAFLOR FULL STEEL

| | | |
|-------------------------|-----------|-------------|
| Lateral airborne noise | D_{nfw} | 48dB – 52dB |
| lateral impact noise | L_{nfw} | 64dB |
| Vertical airborne noise | R_w | 56dB |
| Vertical impact noise | L_{nrw} | 57dB |

Depending on covering used, the acoustic values achieve improvements in performance All acoustic reports are available to the customer on request.

Correction factors from 100Hz a 5000Hz

An acoustic improvement in impact noise of 2dB is possible by using an SBR sheet under the lifting structure.



Different colours
and materials



Acoustic
properties

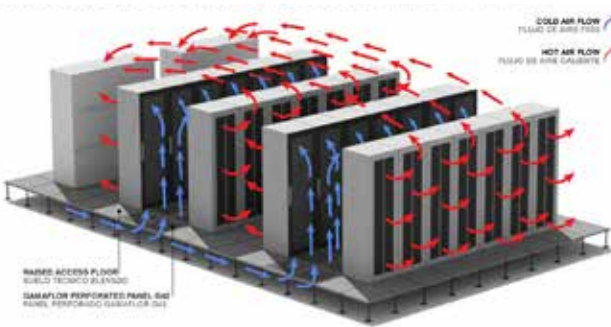


PERFORATED PANELS

Technology and aesthetics united

Our access floor systems with perforated panels offer the possibility of **manufacture with different opening percentages** to transform them into specific ventilation points. Thanks to the perfect balance between aesthetics and technology, they can also be applied with our U.F.A.D. technology systems.

This modality requires a study of the project needs, for which our technical-commercial team will advise and offer the best available option.

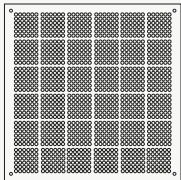


Air distribution

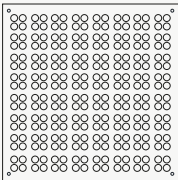


We have a range of perforated **steel** panels

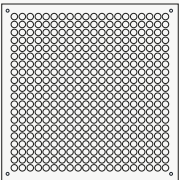
Gamaflor G-17
(17% open)



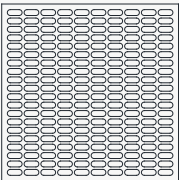
Gamaflor G-25
(25% open)



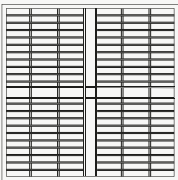
Gamaflor G-42
(42% open)



Gamaflor G-58
(58% open)



Gamaflor G-68
(68% open)





LEED CERTIFICATIONS

At Polygroup we maintain a high interest in all advances in the field of sustainability, such as the path to more efficient construction proposed by the LEED-V4 standard or the use of recycled raw materials in our manufacturing process. In this way, we adapt our access floor systems in order to offer our customers **as many credits as possible** and thus help to gain points in **obtaining energy certifications** in the projects.



U.S. GREEN BUILDING COUNCIL MEMBERSHIP



LEED CERTIFICATION



FOREST STEWARDSHIP COUNCIL (FSC)



VOC EMISSION

| | |
|--|-----------------|
| French CMR components | Pass |
| Italian CAM Edilizia | Pass |
| ABG/AgBB | Pass |
| Belgian Regulation | Pass |
| Indoor Air Comfort® | Pass |
| Indoor Air Comfort GOLD® | Pass |
| Formaldehyde Emission Class ⁵ | E1 |
| BREEAM International | Exemplary Level |
| LEED v4.1 BETA (outside U.S.) | Pass |
| BREEAM® NOR | Pass |

**INFORMATION**

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